

Single Core EDM Tube Sizes

Outer Diameter (mm)		Inner Diameter (mm)		Length (mm)				
Size	Tolerance	Size	Tolerance	200/250	300/400	450/500	610	
0.08	+0 -0.005	0.02	± 0.005	✓				
0.09		0.02		✓				
0.10		0.03		✓				
0.12		0.04		✓				
0.13		0.05		✓				
0.15		0.06		✓				
0.17		0.08		✓				
0.20		0.10		✓				
0.23		0.10		✓				
0.25		0.12		✓				
0.30	+0 -0.01	0.12	± 0.01		✓			
0.40		0.15			✓	✓		
0.50		0.20		✓	✓	✓		
0.60		0.20		✓	✓	✓		
0.70		0.20		✓	✓	✓		
0.80		0.30		✓	✓	✓		
0.90		0.30		✓	✓	✓		
1.00		0.30		✓	✓	✓		
1.11		+0 -0.02	0.30	± 0.02		✓	✓	✓
1.20			0.40			✓	✓	✓
1.30	0.40				✓	✓	✓	
1.40	0.40				✓	✓	✓	
1.50	0.50				✓	✓	✓	
1.60	0.50				✓	✓	✓	
1.70	0.50				✓	✓	✓	
1.80	0.60				✓	✓	✓	
1.90	0.60				✓	✓	✓	
2.00	0.60				✓	✓	✓	
1.11	+0 -0.03	0.70	± 0.03		✓	✓	✓	
1.20		0.70			✓	✓	✓	
1.30		0.80			✓	✓	✓	
1.40		0.80			✓	✓	✓	
1.50		0.80			✓	✓	✓	
1.60		0.90		✓	✓	✓		
1.70		0.90		✓	✓	✓		
1.80		0.90		✓	✓	✓		
1.90		1.00		✓	✓	✓		
2.00		1.00		✓	✓	✓		